

Cree ML-E Color Series

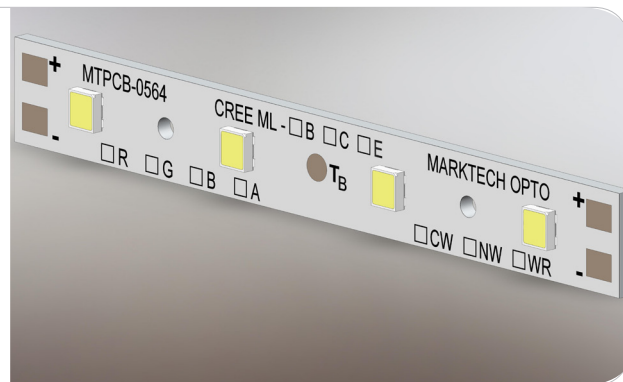
The lighting class ½-watt XLamp ML-E LED brings high performance and a smooth look to a wide range of lighting applications, including linear lighting, LED replacement lamps, fluorescent retrofits and retail-display lighting.

FEATURES

- > Wide Viewing Angle: 120°-125°
- > Maximum Drive Current: 0.35A
- > Thermal Resistance: 11°C/W (Blue),
15°C/W (Red/Green)

APPLICATIONS

- > Linear Lighting
- > Fluorescent Retrofits
- > Retail Display



Flux Characteristics ($T_j=25^{\circ}\text{C}$ --Color)(per LED)



COLOR TEMPERATURE	DOMINANT WAVELENGTH(NM)*	MIN.FLUX (LM) @150MA	KIT USED
Blue	465--485	18.1--23.5	OT01
Green	520--535	26.8--35.2	0001
Red	620--630	18.1--23.5	OV01

*See Cree Specifications

*Absolute Maximum Ratings (Note 1)

ITEMS	SYMBOL	RATING	UNIT
Forward Current (Note 2)	I_F	350	mA
Forward Voltage (TYPICAL)(@150mA, Blue)	V_F	12.8	V
Forward Voltage (TYPICAL)(@150mA, Green)	V_F	13.8	V
Forward Voltage (TYPICAL)(@150mA, Red)	V_F	8.8	V
Reverse Voltage (All Colors)	V_R	-20.0	V
Operating Temperature at T_C Point (Note 2&3)	T_{OPR}	100	°C
Junction Temperature	T_J	150	°C
ESD Classification (HBM per MIL-STD-883D)	--	Class 2	--

* Exceeding maximum ratings may damage the LED and cause potential safety hazards.

* Elevated operating temperatures can be expected to negatively impact the service life (lumen output)

* All data is related to entire assembly. Data reflects statistical mean values. Actual data may differ depending on variances in the manufacturing process.

* End users need to take into account the lumen depreciation as the temperature rises with various thermal solutions installed.

* It is highly recommended for the user to review the CREE ML-E Series page for additional and most recent technical data at <http://www.cree.com/led-components-and-modules/products/xlamp/discrete-nondirectional/xlamp-mle>

Note 1: Using continuously under elevated loads (i.e. the application of high temperature/current/voltage or a significant change in temperature, etc.) may cause this product to significantly decrease in reliability even if the operating conditions are within the absolute maximum ratings.

Note 2: The thermal resistance from the LED junction to ambient temperature, $R_{th(j-a)}$, should be kept below 20°C/W (all colors) so that the LED is not exposed to a condition beyond the absolute maximum ratings.

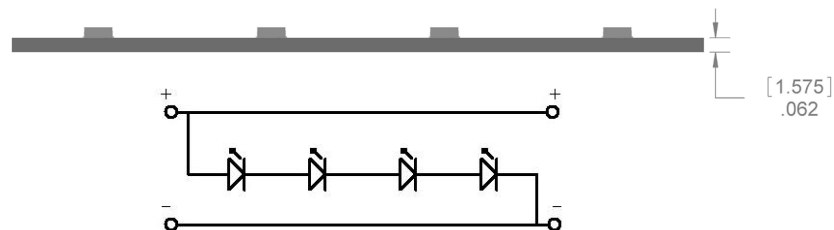
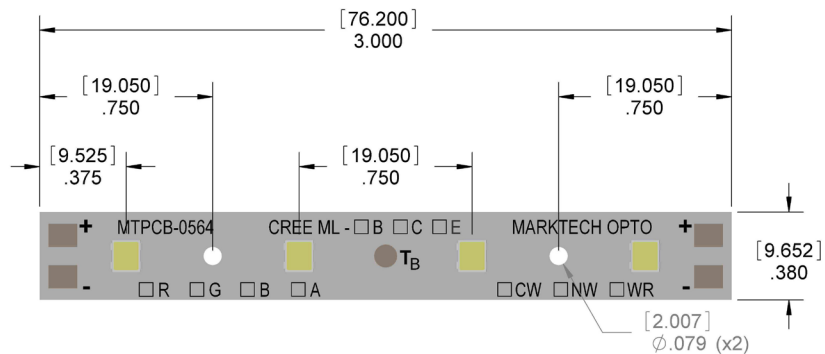
Note 3: The temperature of the LED assembly must be measured at the T_B -point according to EN60598-1 in a thermally constant status with a temperature sensor or a temperature sensitive label.

Hardware (not included)

- > Mount with M1.6 Machine Screws.
- > 18AWG Maximum Wire Gauge.
- > Use only with constant current power supplies.

PCB Fabrication

- > Layer Count: 1
- > Core Material: 6061-T6 Aluminum
- > Single Layer Copper Weight: 1oz
- > Solder Mask: White
- > Finishing Plating: Pb Free HASL



The information contained herein is subject to change without notice.

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